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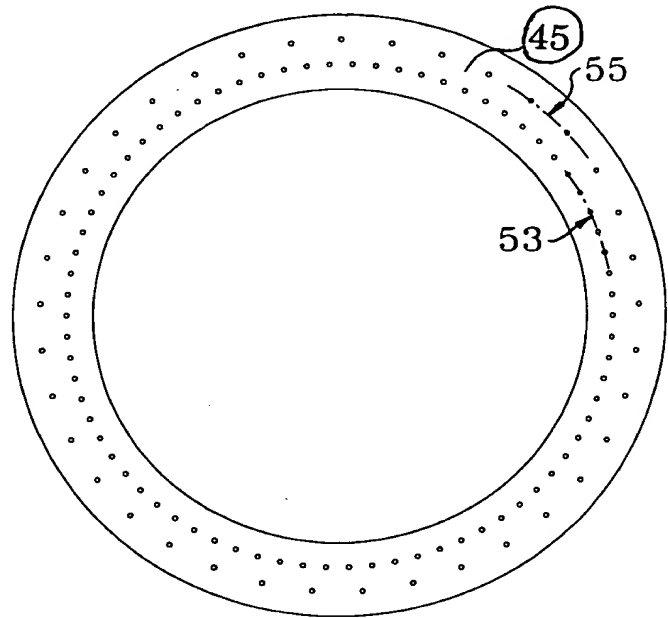


Fig. 4

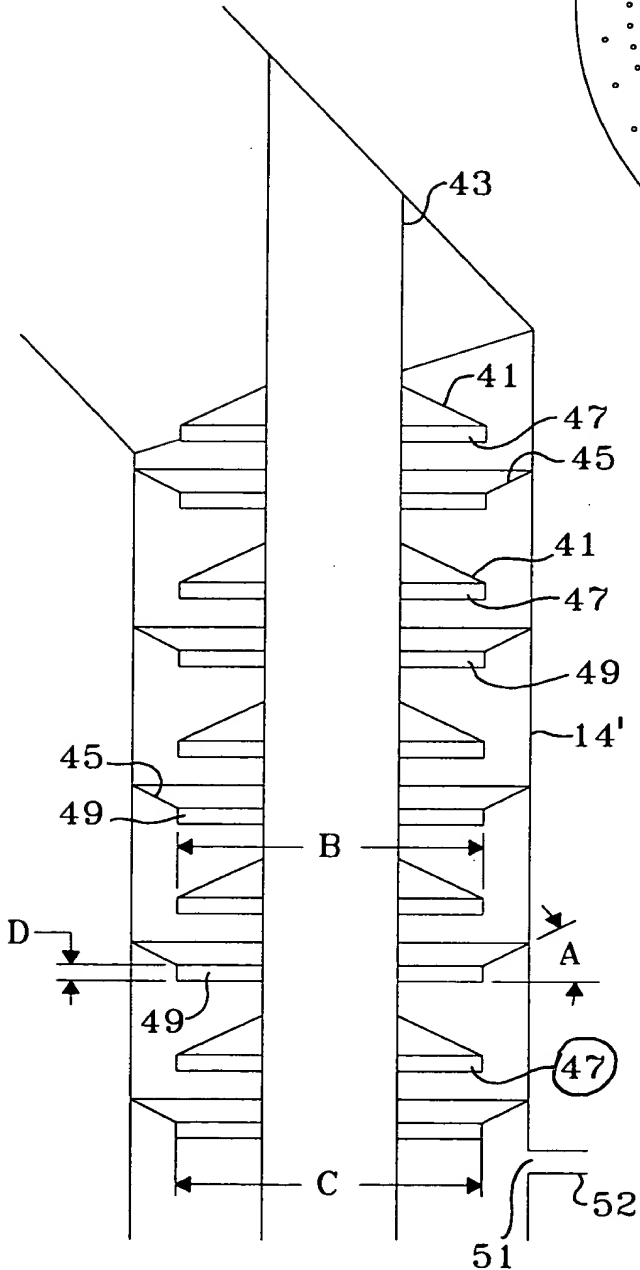


Fig. 3

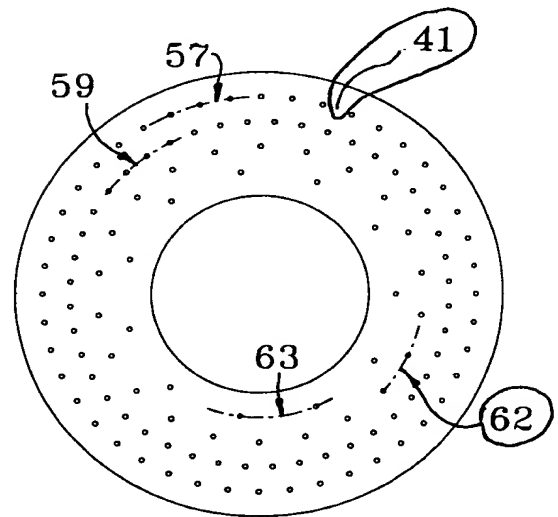


Fig. 5



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Fig. 7

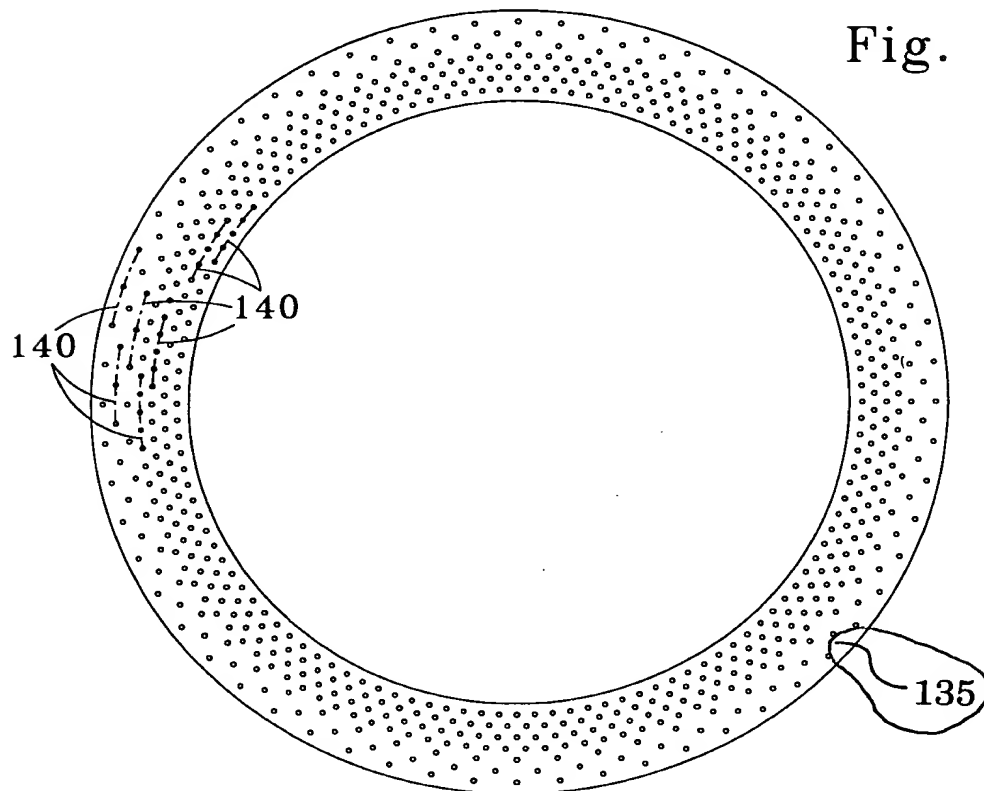


Fig. 8

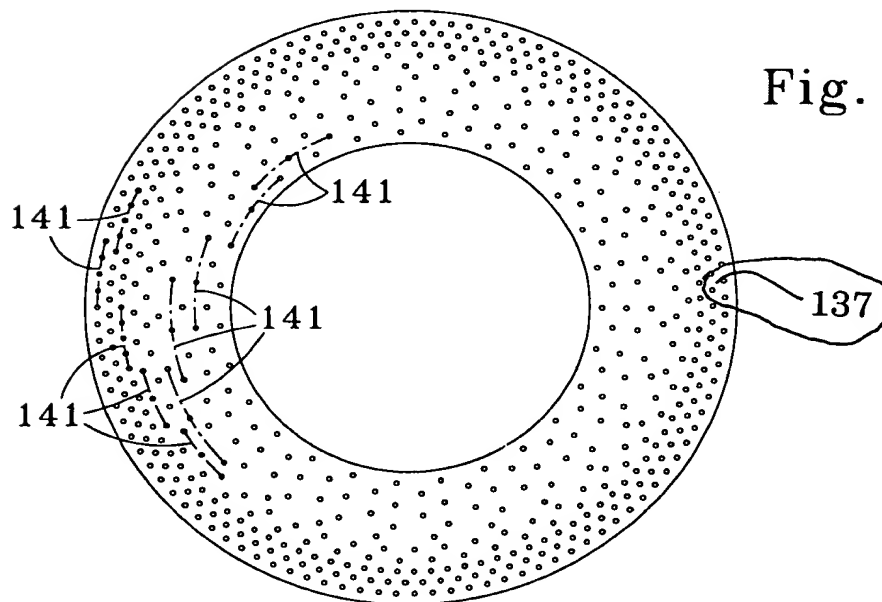




Fig. 9

CONVENTIONAL TRAY vs MODIFIED TRAY at  
30, 60 and 90,000 #/hr-ft<sup>2</sup>

